SYNTHESIS OF APRAMYCIN ANALOGUES

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ABSTRACT

The synthesis is described of a pseudotrisaccharide analogue of apramycin from a suitably protected 2-deoxystreptamine derivative by the stepwise application of the BF₃-catalysed addition of alcohols to glycals.

INTRODUCTION

Apramycin¹ $\{O\text{-}(4\text{-amino-}4\text{-deoxy-}\alpha\text{-D-glucopyranosyl})\text{-}(1\rightarrow 8)\text{-}O\text{-}[(8R)\text{-}2\text{-amino-}2,3,7\text{-trideoxy-}7\text{-methylamino-}D\text{-}glycero\text{-}\alpha\text{-}D\text{-}allo\text{-}octodialdo-}1,5:8,4\text{-dipyranosyl}]\text{-}(1\rightarrow 4)\text{-}2\text{-deoxystreptamine}\}, an aminoglycoside having high antibacterial activity and low toxicity, is a pseudotrisaccharide in which the aglycon 2-deoxystreptamine is substituted at C-4 by a diamino-octodiose sugar possessing a rigid dipyranose, trans-decalin shaped, ring system. This in turn is also glycosidated through its second anomeric centre (C-8) by 4-amino-4-deoxy-D-glucose. The stability of this antibiotic to all but one (N-3 acetyltransferase AAC[3]IV) of the deactivating enzymes² produced by resistant strains of bacteria constitutes a basis for the establishment of structure-activity relationships and the preparation of more effective antibiotics.$

As the octodiose is not readily accessible, 4-O-pseudotrisaccharides of 2-deoxystreptamine with glucose derivatives were prepared. The glycosidation procedure used, which involves the BF₃-catalysed addition of alcohols to glycals, was tested previously on this type of complex trisaccharide³ and afforded high yields of α -glycosides.

RESULTS AND DISCUSSION

The optically active and suitably protected derivative (4) of 2-deoxy-streptamine used for the synthesis of the pseudotrisaccharide 20 was obtained by a procedure similar to that⁴ starting with 5,6-O-cyclohexylidene-tetra-N-methoxy-carbonylneamine. Reaction of 3',4':5,6-di-O-cyclohexylidene-tetra-N-methoxy-carbonylneamine⁵ and benzyl bromide gave 1. Selective removal of one of the cyclohexylidene groups then gave 2 which was oxidised with periodic acid to give 3. A base-catalysed β -elimination⁶ on 3 yielded a 3:1 mixture of the 2-deoxy-

 $R^1 = Bn, R^2 = COOMe, Z = cyclohexylidene$

streptamine derivatives 4 and 6. Compound 4 had HO-4 unprotected, $[\alpha]_D$ -9.5° (chloroform), and gave a positive carmine colour with anisaldehyde which indicated the presence of the cyclohexylidene group. The i.r. bands at 3520 (OH) and 1695 cm⁻¹ (NCOOMe) confirmed the structure assigned to 4.

The choice of the protecting groups (N-benzyl and N-methoxycarbonyl) for the 2-deoxystreptamine moiety met the requirements of (a) the solubility of the reagents in inert organic solvents (derivatives of 2-deoxystreptamine, unless fully protected, form insoluble complexes with BF₃), and (b) the identification of reaction products which is difficult by p.m.r. spectroscopy when dealing with a large number of protons, unless there are signals which can be used as markers. Compound 6, the by-product of the β -elimination process produced by anchimeric attack on the methyl carbamate function (3-NCOOMe) in 4 by HO-4, was easily converted back into 4 with MeOH-MeONa. BF₃-Catalysed glycosidation of 4 with 3,4,6-tri-O-acetyl-D-glucal gave 75% of the pure α -glycoside 7, the p.m.r. spectrum (90 and 400 MHz) of which showed a signal for H-1' at δ 5.48 (bs). The high value of this chemical shift is indicative of an α -linkage, the $J_{1/2}$ value of ~ 0 Hz is consistent with an H-1'/2' dihedral angle of 90°, and the half-boat conformation of the unsaturated ring forces the glycosidic link to be quasi-equatorial. The ¹³C-n.m.r. spectrum of 7 revealed the anomeric purity, there being only one signal for C-1' (94.5 p.p.m.). This, together with the signal for C-5' (69.4 p.p.m.), accorded with an α -linkage. Although 10-15% of the corresponding β -glycoside was present in the crude mixture, it could not be isolated pure by column chromatography. Conventional deacetylation of 7 afforded 8 and catalytic reduction of 7 or 8 readily gave 9 or 10, respectively.

The racemic mixture⁷ of 4 and 5, easily prepared from kanamycin A, was used in the glycosidation step for large-scale preparations of 10. This reaction and

 $R^1 = Bn, R^2 = COOMe, Z = cyclohexylidene$

16 R = OAC

12
$$R^1 = COOMe$$
, $R^2 = N_3$, $R^3 = OH$, $R^4 = H$
13 $R^1 = COOMe$, $R^2 = N_3$, $R^3 = OAc$, $R^4 = H$
14 $R^1 = COOMe$, $R^2 = N_3$, $R^3 = H$, $R^4 = N_3$
15 $R^1 = H$, $R^2 = NH_2$, $R^3 = OH$, $R^4 = H$

Z = cyclohexylidene

$$17 R = OH$$

$$R^{1} = Bn , R^{2} = COOMe , Z = cyclohexylidene$$

the subsequent hydrogenation and deacetylation steps were telescoped without isolation of the intermediate products. The 4- and 6-linked isomeric disaccharides, thus generated, were separated by preparative h.p.l.c. and isolated in the ratio 2.4:1, in contrast to the 1:1 mixture of 4 and 5 used in the glycosidation. This result could be explained if the catalyst (BF₃-etherate) affected the ratio of the two isomeric cyclohexylidene derivatives *via* a migration during the reaction. Chemical shifts of the signals of the anomeric protons in these two isomers (5.25 and 5.10 p.p.m., respectively) as well as the larger $[\alpha]_D$ value exhibited by the 4-linked isomer accord with data reported⁸ for similar types of pseudodisaccharide.

Selective formation of a phosphonium salt⁹ at HO-6' of 10 followed by reaction with azide ion in a one-pot reaction yielded 67% of the azido derivative 12 together with 20% of the 4',6'-diazide 14. Acetylation of 12 gave 13. Hydrazinolysis of 12 in boiling 2-propanol in the presence of Pd-C for 38 h gave the amino derivative 15. Glycosidation of 12 with 3,6-di-O-acetyl-6-azido-6-deoxy-D-glucal in the presence of BF₃-etherate in 1,2-dichloroethane gave the pseudotrisaccharide 16.

Conventional deacetylation of 16 gave 17 which was then simultaneously saponified and reduced with hydrazine hydrate and Pd-C, and the product was isolated as the benzyloxycarbonylamino derivative 18. Hydrogenolysis of 18 and removal of the N-benzyl substituent with palladium hydroxide afforded, after chromatography, pure 19 which gave positive tests with ninhydrin and anisal-dehyde. Acid hydrolysis of the O-cyclohexylidene group of 19 yielded the pseudo-trisaccharide 20, isolated as the tetrahydrochloride, which had two 13 C-n.m.r. signals (92.7 and 93.6 p.p.m.) for anomeric carbons, thereby demonstrating the anomeric purity. One feature of these α -pseudo di- and tri-saccharides is that the chemical shift of the signal of the anomeric proton next to the aminocyclitol nucleus occurs at 5.00-5.25 p.p.m., whereas that next to the amino sugar in the tri-saccharides occurs at 5.25-5.45 p.p.m.

The interpretation of the 90-MHz p.m.r. spectra was facilitated by measuring the spectra first at 20° and then at 80-100° when some multiplets coalesced. The spectra were then measured again at 20° in order to check for the absence of decomposition.

EXPERIMENTAL

General methods. — Melting points are uncorrected. Organic solutions were dried with anhydrous sodium sulphate and concentrated at 10 Torr and 40°. Light petroleum refers to the fraction having b.p. 40-60°. Preparative chromatography was carried out on silica gel (Merck, 70-230 mesh) and t.l.c. on Silica Gel G (type 60) or GF₂₅₄ (type 60) (Merck). Detection was effected by u.v. light (254 and 265 nm), I₂ vapour, ninhydrin, anisaldehyde, and charring with sulphuric acid. Analytical h.p.l.c. was performed on a column (250×4.6 mm) packed with ODS-Hypersyl (Magnus Scientific), semi-preparative h.p.l.c. with a column (250 × 16 mm, Knauer) packed with Lichrosorb RP-18 (7 µm), and preparative h.p.l.c. on a column (250 \times 40 mm) packed with Lichroprep. RP-18 (25-40 μ m, Merck) fitted in a Jobin Yvon Chromastopac instrument. Identifications were based on m.p.s., i.r. and p.m.r. spectra, $R_{\rm F}$ data, and $[\alpha]_{\rm D}$ values (measured with a Bellingham and Stanley polarimeter). I.r. spectra were recorded with a Perkin-Elmer 157 G spectrometer on films. P.m.r. spectra were obtained with a Perkin-Elmer R32 (90 MHz) or Bruker (400 MHz) spectrometer for solutions in CDCl₃ (internal Me₄Si), unless otherwise stated. ¹³C-N.m.r. spectra were measured at 62.9 MHz.

Tetra-N-benzyl-3',4':5,6-di-O-cyclohexylidene-tetra-N-methoxycarbonyl-neamine (1). — Sodium hydride (0.246 g, 10 mmol) was added gradually to a solution of 3',4':5,6-di-O-cyclohexylidene-tetra-N-methoxycarbonylneamine⁵ (0.350 g, 0.5 mmol) in N,N-dimethylformamide (20 mL). The suspension was stirred for 1 h at 25° and then cooled to 0° whilst benzyl bromide (1 mL) was added. The mixture became solid after ~1 h and was then stored for 24 h at 25°. Pyridine (2 mL) was added with stirring during 1 h, and the mixture was then neutralised (NaHCO₃) and concentrated to dryness. The residue was extracted with light

petroleum (b.p. 80–100°, 3 × 10 mL), the combined extracts were concentrated, and the residue was partitioned between CHCl₃ (20 mL) and water (20 mL). The organic layer was washed with water (2 × 10 mL), dried, and concentrated. Preparative t.l.c. (EtOAc) of the solid residue (0.450 g, 83%) gave 1, m.p. 97–100° (from ether–light petroleum), $[\alpha]_D^{2^2}$ +57° (c 1, chloroform); R_F 0.76 (ethyl acetate), 0.55 (chloroform), 0.40 (benzene–EtOAc, 9:2); $\nu_{\rm max}$ 2930, 1690 (NCOOMe), 1600 cm⁻¹ (Ph). P.m.r. data (80°): δ 1.20–1.60 (bm, 22 H, H-2a,2e and 20 cyclohexylidene protons), 3.58, 3.62, 3.65 (3 s, 3, 3, and 6 H, 4 COOMe), 5.45 (d, 1 H, H-1'), 7.00–7.30 (m, 20 H, 4 Ph).

Anal. Calc. for $C_{60}H_{74}N_4O_{14}$: C, 67.02; H, 6.93; N, 5.21. Found: C, 66.90; H, 7.06; N, 4.96.

Tetra-N-benzyl-5,6-O-cyclohexylidene-tetra-N-methoxycarbonylneamine (2). — A solution of 1 (0.537 g, 0.5 mmol) in acetic acid (1:1, 15 mL) was heated at 56° for 7 h. T.l.c. (benzene-ethyl acetate, 1:1) then showed a major (R_F 0.30) and two minor components, R_F 0.75 (1) and 0.05. The mixture was neutralised (NaHCO₃) and concentrated, and the syrupy residue was partitioned between CHCl₃ (50 mL) and water (20 mL). The organic phase was washed with water (2 × 15 mL), dried, and concentrated. Trituration of the syrupy residue with hot light petroleum (b.p. 60-80°) gave a solid that was recrystallised from hot cyclohexane to give 2 (0.40 g, 81%), m.p. 113-116°, $[\alpha]_D^{22}$ +22° (c 1, chloroform); R_F 0.30 (benzene-EtOAc, 1:1), R_F 0.5 (EtOAc); ν_{max} 3400 (OH), 2935, 1690 (NCOOMe), 1600 cm⁻¹ (Ph). N.m.r. data: ¹H (65°), δ 1.20-1.70 (bm, 12 H, H-2a,2e and 10 cyclohexylidene protons), 3.64, 3.69 (2 s, each 6 H, 4 COOMe), 5.35 (d, 1 H, H-1'), 7.10-7.40 (m, 20 H, 4 Ph); ¹³C, δ 97 (C-1'), 112 (=C=, cyclohexylidene), 127 (CH₂-Ph), 156 (NCOO).

Anal. Calc. for $C_{54}H_{66}N_4O_{14}$: C, 65.19; H, 6.63; N, 5.53. Found: C, 65.70; H, 6.79; N, 5.80.

1,3-Di-N-benzyl-4-O-{(1R,2R)-2-(N-benzylmethoxycarbonylamino)-1-[(1R)-2-(N-benzylmethoxycarbonylamino)-1-formylethoxy]-2-formylethyl}-5,6-O-cyclohexylidene-2-deoxy-1,3-di-N-methoxycarbonylstreptamine (3). — A solution of 2 (1 g, 1 mmol) in tetrahydrofuran (10 mL) was treated with periodic acid (0.12 g) in the dark for 1 h, then neutralised (NaHCO₃), filtered, and concentrated. The residue was extracted with chloroform, and the dried extract was concentrated to give a glass which was purified by preparative t.l.c. to give 3, m.p. 122° (from CHCl₃-light petroleum), $[\alpha]_D^{22}$ +27° (c 1, chloroform); R_F 0.9 (EtOAc), R_F 0.6 (benzene–EtOAc, 1:1), R_F 0.35 (benzene–EtOAc, 9:1); $\nu_{\rm max}$ 2996 (CH), 1710 (CHO), 1695 (NCOOMe), 1600 (Ph), 1530 (C-N), 1460, 1250 cm⁻¹. P.m.r. data: δ 3.52 (m, 12 H, 4 NCOOMe), 5.62 (m, 1 H, H-1'), 7.52 (m, 20 H, 5 Ph), 9.70 and 9.80 (2 s, 2 H, 2 CHO).

Anal. Calc. for $C_{54}H_{66}N_4O_{15}$: C, 64.14; H, 6.58; N, 5.54. Found: C, 64.30; H, 6.70; N, 5.63.

1,3-Di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-1,3-di-N-methoxycarbonyl-streptamine (4). — A solution of 3 (1.2 g, 1.1 mmol) in dry methanol (20 mL) was

heated with triethylamine (1 mL) at 25° for 24 h and then concentrated to dryness. The residue was washed with water and extracted into chloroform (3 × 30 mL), and the combined extracts were dried and concentrated to give a syrup, column chromatography (EtOAc) of which gave 4 (0.4 g) and 1,3-di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-1-N-methoxycarbonylstreptamine 3,4-carbamate (6, 0.15 g); compound 4 had m.p. 130–133° (from ether), $[\alpha]_D^{22}$ –9.5° (c 1, chloroform); R_F 0.4 (benzene–EtOAc, 1:1), R_F 0.51 (EtOAc), R_F 0.2 (benzene–EtOAc, 9:1); ν_{max} 3520 (OH), 2940, 1695 (NCOOMe), 1605 cm⁻¹ (Ph). P.m.r. data: δ 1.55–1.80 (bm, 12 H, H-2a,2e and 10 cyclohexylidene protons), 2.54 (s, 1 H, OH), 3.66 and 3.69 (2 s, 6 H, 2 COOMe), 4.42 (m, 4 H, 2CH₂Ph), 7.23 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{30}H_{38}N_2O_7$: C, 66.89; H, 7.11; N, 5.20. Found: C, 66.80; H, 7.02; N, 5.11.

Compound 6 had m.p. 100–103° (from ether–EtOAc), $[\alpha]_{\rm D}^{22}$ –35° (c 1, chloroform); $R_{\rm F}$ 0.3 (benzene–EtOAc, 9:1); $\nu_{\rm max}$ 2960, 1760 (C=O, cyclic), 1690 (NCOOMe), 1605 cm⁻¹ (Ph). P.m.r. data: δ 1.58 (bm, 12 H, H-2a,2e and 10 cyclohexylidene protons), 3.72 (s, 3 H, COOMe), 7.25 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{29}H_{34}N_2O_6$: C, 68.75; H, 6.76; N, 5.52. Found: C, 68.03; H, 6.75; N, 5.63.

A solution of 6 (0.15 g, 0.3 mmol) in dry methanol (15 mL) was treated at 70° for 2 h with sodium methoxide (20 mg), then neutralised (CO₂), and concentrated. The residue was extracted with chloroform and the extract was concentrated to give a solid residue (0.13 g, 81%) which was recrystallised from ether to give 4, m.p. $130-132.5^{\circ}$.

1,3-Di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-4-O-(4,6-di-O-acetyl-2,3-di $deoxy-\alpha$ -D-erythro-hex-2-enopyranosyl)-1,3-di-N-methoxycarbonylstreptamine (7). — A mixture of 4 (0.306 g, 0.57 mmol), 3,4,6-tri-O-acetyl-D-glucal (0.24 g, 0.9 mmol), and chloroform (10 mL) was treated at -30° with boron trifluoride etherate (0.03 mL) and stirred at -5° for 2 h. Triethylamine (1 mL) was added, stirring was continued for 15 min, and the mixture was then washed with water (2×10 mL), dried, and concentrated. Column chromatography (benzene-chloroform) of the glassy product gave 7 (0.32 g, 75%), m.p. 104-108° (sintered at 74°) (from CHCl₃light petroleum), $[\alpha]_D^{2^2}$ +49° (c 0.6, methanol); R_F 0.35 (benzene-EtOAc, 3:1); $\nu_{\rm max}$ 1740 (OAc), 1695 (NCOOMe), 1605 (Ph), 915, 850 cm⁻¹ (α -glycoside). N.m.r. data: ¹H (80°), δ 1.57 (m, 12 H, H-2a, 2e and 10 cyclohexylidene protons), 2.04 (d, 6 H, 2 OAc), 3.68 (s, 6 H, 2 COOMe), 5.48 (bs, 1 H, H-1'), 5.84 (m, 2 H, H-2',3'), 7.20 (m, 10 H, 2 Ph); 13 C, δ 20.7, 21.2 (2 Me–CO), 29.8 (C-2), 47.8, 47.9 (2 CH₂Ph), 58.0 (C-1), 58.2 (C-3), 62.3 (C-6'), 69.4 (C-5'), 73.1 (C-4'), 94.5 (C-1'), 109.4 [=C(O-)₂], 116.1 (C-2'), 115.5 (C-3'), 128.5 (Ph), 155.1 (NCOO), 168.5, 169.6 (2 Me-CO).

Anal. Calc. for $C_{40}H_{50}N_2O_{12}$: C, 63.99; H, 6.71; N, 3.73. Found: C, 64.15; H, 6.84; N, 3.69.

 $1,3-Di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-4-O-(2,3-dideoxy-\alpha-D-erythro-hex-2-enopyranosyl)-1,3-di-N-methoxycarbonylstreptamine (8). — Conven-$

tional deacetylation of 7 (0.1 g) with NaOMe–MeOH gave a glassy product (95%), column chromatography (C_6H_6 –CHCl₃) of which gave 8, m.p. 114–118° (sinters at 98°) (from EtOAc–light petroleum), $[\alpha]_{\overline{D}}^{22}$ +36° (c 0.9, methanol); R_F 0.3 (CHCl₃–EtOAc, 1:1), 0.55 (EtOAc); $\nu_{\rm max}$ 3440 (OH), 1695 (NCOOMe), 1605 and 1590 (Ph), 915 and 850 cm⁻¹ (α -glycoside). ¹³C-N.m.r. data: δ 25.1, 25.3, 26.1, 26.7, 36.4, 36.6 (C-2, and 5 cyclohexylidene carbons), 47.8, 48.0 (2 CH₂Ph), 51.0, 51.3 (OMe), 58.0, 58.2 (C-1,3), 62.1 (C-6'), 65.6, 65.9, 67.1, 67.3, 67.5 (C-4,4',5,5',6), 94.7 (C-1'), 109.5 (=C= cyclohexylidene), 125.4 (C-3'), 128.3, 128.4 (2 Ph), 129.2 (C-2'), 155.1, 155.4 (2 NCOO).

Anal. Calc. for $C_{36}H_{46}N_2O_{10}$: C, 64.84; H, 6.95; N, 4.20. Found: C, 64.71; H, 7.12; N, 4.13.

1,3-Di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-4-O-(4,6-di-O-acetyl-2,3-di-deoxy-α-D-erythro-hexopyranosyl)-1,3-di-N-methoxycarbonylstreptamine (9). — A solution of 7 (0.1 g) in MeOH (15 mL) was hydrogenated over 10% Pd–C (10 mg) at 2 atm. for 3 h and then worked-up in the usual manner. Column chromatography (C₆H₆-CHCl₃) of the glassy product gave 9 (92 mg), m.p. 72–75° (from benzene-light petroleum), $[\alpha]_D^{2^2}$ +51° (c 1, chloroform); R_F 0.55 (CHCl₃-EtOAc, 5:1); $\nu_{\rm max}$ 1730 (OAc), 1690 (NCOOMe), 1605 (Ph), 915 and 850 cm⁻¹ (α-glycoside). P.m.r. data (95°): δ 1.26–1.89 (bm, 16 H, H-2,2',2',3',3' and 10 cyclohexylidene protons), 1.96, 1.99 (2 s, 6 H, 2 OAc), 3.63, 3.65 (2 s, 6 H, 2 COOMe), 5.27 (bs, 1 H, H-1'), 7.15 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{40}H_{52}N_2O_{12}$: C, 63.82; H, 6.96; N, 3.72. Found: C, 63.51; H, 7.16; N, 3.48.

1,3-Di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-4-O-(2,3-dideoxy-α-D-erythro-hexopyranosyl)-1,3-di-N-methoxycarbonylstreptamine (10). — (a) Deacetylation of 9 (50 mg) under the usual conditions (MeOH-MeONa) gave 10 (35 mg), m.p. 154-156° (from CHCl₃-light petroleum), $[\alpha]_D^{2^2}$ +49.5° (c 1, chloroform); R_F 0.5 (EtOAc), 0.5 (CHCl₃-EtOAc, 1:1); ν_{max} 3450 (OH), 1690 (NCOOMe), 1605 (Ph), 915 and 850 cm⁻¹ (α-glycoside). P.m.r. data (80°): δ 1.15-2.00 (bm, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 2.21 (bb, 2 H, 2 OH), 3.65, 3.66 (2 s, 3 H each, 2 COOMe), 5.24 (bs, 1 H, H-1'), 7.20 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{36}H_{48}N_2O_{10}$: C, 64.65; H, 7.23; N, 4.18. Found: C, 64.82; H, 7.39; N, 4.25.

(b) A chloroform solution (10 mL) of the racemic mixture (0.5 g, 0.92 mmol) of 4 and 5 and 3,4,6-tri-O-acetyl-D-glucal (0.304 g, 1.11 mmol) was treated with BF₃-etherate (0.05 mL) at -30° and stirred at -5° for 2 h. Triethylamine (1 mL) was added, stirring was continued for 15 min, and then the mixture was washed with water, dried, and concentrated. The syrupy residue was hydrogenated in MeOH (50 mL) at 3 atm. for 24 h over 10% Pd-C (50 mg). The solution was filtered and concentrated, and the syrupy residue was taken up in dry MeOH (60 mL) and deacetylated with MeONa (10 mg) for 24 h. The mixture was neutralised (CO₂) and concentrated, and the residue was filtered through silica gel using EtOAc. Concentration of the eluate gave a glassy product (0.482 g, 80%). T.l.c.

(ethyl acetate) showed a major ($R_{\rm F}$ 0.45) and a minor component ($R_{\rm F}$ 0.6). Analytical r.p.h.p.l.c. (RP-18, MeOH-H₂O, 85:15) also showed two components, $R_{\rm T}$ 540 and 429 s, in the ratio 2:1. Preparative r.p.h.p.l.c. gave 10 (0.289 g, 60%, $R_{\rm T}$ 540 s) identical with the product in (a).

1,3-Di-N-benzyl-4,5-O-cyclohexylidene-2-deoxy-6-O-(2,3-dideoxy- α -D-erythro-hexopyranosyl)-1,3-di-N-methoxycarbonylstreptamine (11). — The component (0.12 g, 25%) with R_T 429 s, isolated in (b) above, was identified as 11, m.p. 121–125° (from CHCl₃-light petroleum), $[\alpha]_D^{2^2}$ +29° (c 1, chloroform); ν_{max} 3470 (OH), 1695 (NCOOMe), 1605 cm⁻¹ (Ph). P.m.r. data (80°): δ 1.55 (bm, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 2.25 (bb, 2 H, 2 OH), 3.66 (2 s, 3 H each, 2 COOMe), 5.10 (bs, 1 H, H-1'), 7.20 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{36}H_{48}N_2O_{10}$: C, 64.65; H, 7.23; N, 4.19. Found: C, 64.59; H, 7.00; N, 4.08.

4-O-(6-Azido-2,3,6-trideoxy-α-D-erythro-hexopyranosyl)-1,3-di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-1,3-di-N-methoxycarbonylstreptamine (12). — To a cooled solution (-55°) of 10 (0.671 g, 1 mmol) and CCl₄ (0.614 g, 4 mmol) in N,N-dimethylformamide (5 mL) under N₂ was added tris(dimethylamino)phosphine (0.435 g, 2.66 mmol) dropwise with stirring. The temperature was then allowed to rise to -45°, stirring was continued for 1.5 h, and sodium azide (0.65 g, 10 mmol) was added. The mixture was stirred at 60° under N₂ for 48 h and then concentrated, and the residue was triturated with ice-water and extracted with ether (3 × 20 mL). The usual work-up of the combined extracts gave a glassy residue (0.747 g), column chromatography (ether) of which gave glassy 12 (0.466 g, 67%), m.p. 92°, [α]_D²² +32° (c 1, chloroform); R_F 0.7 (EtOAc), 0.6 (EtOAc-MeOH, 20:1), 0.35 (CHCl₃-EtOAc, 3:1); ν_{nax} 3480 (OH), 2100 (N₃), 1690 (NCOOMe), 1605 (Ph), 915 and 855 cm⁻¹ (α-glycoside). P.m.r. data (80°): δ 1.29-2.00 (bm, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 3.67 (2 s, 3 H each, 2 COOMe), 5.29 (m, 1 H, H-1'), 7.18 (bm, 10 H, 2 Ph).

Anal. Calc. for $C_{36}H_{47}N_5O_9$: C, 62.32; H, 6.82; N, 10.09. Found: C, 62.48; H, 7.02; N, 9.73.

Conventional treatment of 12 with Ac₂O-pyridine gave 13 (90%), m.p. 73-75° (from benzene-light petroleum), $[\alpha]_D^{2^2}$ +56° (c 1, chloroform); R_F 0.6 (CHCl₃-EtOAc, 5:1), 0.5 (benzene-EtOAc, 5:1); ν_{max} 2105 (N₃), 1735 (OAc), 1690 (NCOOMe), 1610 (Ph), 915 and 850 cm⁻¹ (α -glycoside). P.m.r. data (80°): δ 1.28-1.97 (bm, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 2.00 (s, 3 H, OAc), 3.28 (m, 2 H, CH₂N₃), 3.66, 3.68 (2 s, 3 H each, 2 COOMe), 4.42 (m, 4 H, 2 CH₂Ph), 4.73 (m, 1 H, H-4'), 5.33 (bs, 1 H, H-1'), 7.18 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{38}H_{49}N_5O_{10}$: C, 62.03; H, 6.71; N, 9.52. Found: C, 62.25; H, 6.73; N, 7.38.

1,3-Di-N-benzyl-5,6-O-cyclohexylidene-2-deoxy-4-O-(4,6-diazido-2,3,4,6-tetradeoxy-α-D-threo-hexopyranosyl)-1,3-di-N-methoxycarbonylstreptamine (14).

— A second component was isolated as a glass from the above chromatography of 12. Recrystallisation from cyclohexane-light petroleum gave 14 (0.15 g), m.p. 118-

121°, $[\alpha]_{6}^{22}$ +37° (c 0.75, chloroform); R_F 0.65 (CHCl₃-EtOAc, 5:1); ν_{max} 2105 (N₃), 1690 (NCOOMe), 1600 (Ph), 910 and 850 cm⁻¹ (α -glycoside). P.m.r. data (100°): δ 1.57 (bm, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 3.66 (s, 6 H, 2 COOMe), 4.43 (m, 4 H, 2 CH₂Ph), 5.34 (bs, 1 H, H-1'), 7.19 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{36}H_{46}N_8O_8$: C, 60.15; H, 6.45; N, 15.59. Found: C, 60.35; H, 6.49; N, 15.37.

4-O-(6-Amino-2,3,6-trideoxy-α-D-erythro-hexopyranosyl)-1,3-di-N-benzyl-5,6-O-cyclohexylidene-2-deoxystreptamine (15). — A mixture of 12 (0.12 g, 0.18 mmol), hydrazine hydrate (90%, 5 mL), 2-propanol (4 mL), and 10% Pd–C (30 mg) was boiled under reflux under N₂ for 38 h and then filtered. The catalyst was washed with ethanol, the combined filtrate and washings were concentrated, and water (4 × 15 mL) was evaporated from the residue to remove hydrazine. The resulting syrup was extracted with CHCl₃ (2 × 10 mL), and the combined extracts were dried and concentrated. Preparative t.l.c. (MeOH-acetone, 6:1; R_F 0.25) of the residue gave 15, m.p. 182–186° (from EtOH-ether), $[\alpha]_D^{2^2}$ +60° (c 1, methanol); ν_{max} 3300 (OH, NH, NH₂), 1600 (Ph), 915 cm⁻¹ (α-glycoside). P.m.r. data: δ 1.58 (bm, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 3.85 (bm, 4 H, 2 CH₂Ph), 4.80 (b, 5 H, OH, 2 NH, NH₂), 5.37 (bs, 1 H, H-1'), 7.26 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{32}H_{47}N_3O_5$: C, 69.41; H, 8.55; N, 7.50. Found: C, 69.60; H, 8.42; N, 7.62.

4-O-[4-O-(4-O-Acetyl-6-azido-2,3,6-trideoxy-α-D-erythro-hex-2-enopyranosyl)-6-azido-2,3,6-trideoxy-α-D-erythro-hexopyranosyl]-1,3-di-N-benzyl-5,6-Ocyclohexylidene-2-deoxy-1,3-di-N-methoxycarbonylstreptamine (16). — A cooled (-15°) solution of 12 (0.35 g, 0.55 mmol) in dry 1,2-dichloromethane (5 mL) was stirred with BF₃-etherate (0.2 mL) and a solution of 3,4-di-O-acetyl-6-azido-6deoxy-D-glucal [0.167 g, 0.64 mmol; prepared from the corresponding known¹⁰ 6toluene-p-sulphonate and sodium azide in N, N-dimethylformamide; b.p. 120-130% 1 Torr, $[\alpha]_D^{22}$ +25° (methanol)] in 1,2-dichloroethane (1 mL). The mixture was stirred at -5° for 1.5 h under N₂, triethylamine (1 mL) was then added, and stirring was continued for 0.5 h. The mixture was then washed with water (3 \times 3 mL), dried, and concentrated. Preparative t.l.c. [light petroleum-ether (1:1) and then benzene-ethyl acetate] gave 16 as a glassy product (0.46 g, 88%), m.p. 129-133°, $[\alpha]_D^{22}$ +42.5° (c 0.5, chloroform); R_F 0.3 (benzene-ethyl acetate, 3:1); ν_{max} 2110 (N_3) , 1740 (OAc), 1700 (NCOOMe), 1605 (Ph), 920 and 860 cm⁻¹ (α -glycoside). P.m.r. data (80°): δ 1.58 (m, 16 H, H-2,2,2',2',3',3' and 10 cyclohexylidene protons), 2.08 (s, 3 H, OAc), 3.67 (s, 6 H, 2 COOMe), 5.23 (bs, 1 H, H-1'), 5.34 (bs, 1 H, H-1"), 5.84 (m, 2 H, H-2",3"), 7.21 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{44}H_{56}N_8O_{12}$: C, 59.45; H, 6.35; N, 12.60. Found: C, 59.31; H, 6.52; N, 12.59.

4-O-[6-azido-4-O-(6-azido-2,3,6-trideoxy- α -D-erythro-hex-3-enopyranosyl)-2,3,6-trideoxy- α -D-erythro-hexopyranosyl]-1,3-di-N-benzyl-5,6-O-cyclohexylidene-

2-deoxy-1,3-di-N-methoxycarbonylstreptamine (17). — Compound 16 (0.25 g, 0.28 mmol) was deacetylated (MeOH–MeONa) to give 17 (0.23 g, 96%), m.p. 126–132° (from ether–light petroleum), $[\alpha]_D^{22}$ +34° (c 0.68, chloroform); R_F 0.5 (benzene–EtOAc), 0.25 (CHCl₃); $\nu_{\rm max}$ 3420 (OH), 2100 (N₃), 1690 (NCOOMe), 1600 (Ph), 910 and 850 cm⁻¹ (α -glycoside). P.m.r. data: δ 1.55 (bm, 16 H, H-2,2,2′,2′,3′,3′ and 10 cyclohexylidene protons), 2.40 (b, 1 H, OH), 3.65 (s, 6 H, 2 COOMe), 5.15 (bs, 1 H, H-1′), 5.31 (bs, 1 H, H-1″), 5.85 (m, 2 H, H-2″,3″), 7.25 (m, 10 H, 2 Ph).

Anal. Calc. for $C_{42}H_{54}N_8O_{11}$: C, 59.56; H, 6.43; N, 13.23. Found: C, 59.65; H, 6.63; N, 13.29.

1,3-Di-N-Benzyl-1,3-di-N-benzyloxycarbonyl-4-O-[6-benzyloxycarbonylamino-4-O-(6-benzyloxycarbonylamino-2,3,6-trideoxy-α-D-erythro-hexopyranosyl)-2,3,6-trideoxy- α -D-erythro-hexopyranosyl]-5,6-O-cyclohexylidene-2-deoxystreptamine (18). — A solution of 17 (0.192 g, 0.227 mmol) in MeOH (6 mL) was hydrogenated over 10% Pd-C (50 mg) at 3.5 atm. for 24 h, then filtered, and concentrated to give a glassy product (0.169 g, 89%), R_F 0.4 (t.l.c.; 1-propanolpyridine-acetic acid-water, 15:10:3:12). This was heated under reflux and N₂ with aqueous 90% hydrazine hydrate (2 mL) and 1-propanol (3 mL) for 48 h. Concentration of the solution and azeotropic removal of traces of hydrazine with water left a glassy residue (0.13 g), R_F 0.05 (EtOAc-MeOH-conc. ammonia, 10:1:1), a solution of which in aqueous acetone (2:1, 4 mL) was treated with Na₂CO₃ (0.2 g) followed by the dropwise addition of benzyl chloroformate (0.3 mL) at 0° for 0.5 h and then storage at 20° for 8 h. The solid residue obtained on concentration of the mixture was extracted into CHCl₃ (4 × 2 mL). The usual work-up of the extracts gave a glassy product, preparative h.p.l.c. (R_T 762 s, RP:18; MeOH-H₂O, 12:1; 1 mL/min) of which gave 18 (0.231 g, 84%), $[\alpha]_D^{22} + 136^\circ$ (c 1, chloroform); R_E 0.6 (EtOAc); ν_{max} 3400 (OH, NH), 1700 (NCOOBn), 1600 cm⁻¹ (Ph). P.m.r. data (400 MHz): δ 1.24–1.95 (m, 20 H, 10 CH₂), 3.50 (m, 10 H, 5 NCH₂), 3.80–4.70 (b, 12 H, OH, NH, CH-O), 4.80-5.45 (m, 10 H, 4 CH₂Ph, H-1',1"), 7.25 (m, 30 H, 6 Ph).

Anal. Calc. for $C_{70}H_{80}N_4O_{15}$: C, 69.06; H, 6.62; N, 4.60. Found: C, 69.30; H, 6.51; N, 4.70.

4-O-[6-Amino-4-O-(6-amino-2,3,6-trideoxy-α-D-erythro-hexopyranosyl)-2,3,6-trideoxy-α-D-erythro-hexopyranosyl]-5,6-O-cyclohexylidene-2-deoxystrept-amine (19). — A mixture of 18 (0.234 g, 0.19 mmol), 1-propanol (2 mL), aqueous 90% hydrazine hydrate (2 mL), and Pd-C (30 mg) was heated under reflux and N₂ for 24 h. The catalyst was collected and washed with ethanol (82 × 5 mL), and the combined filtrate and washings were hydrogenated over 20% palladium hydroxide (30 mg) at 3.5 atm. for 18 h. The mixture was filtered and concentrated, and column chromatography (methanol-conc. ammonia, 100:1; then methanol) of the residue gave 19 as a glass (98 mg, 95%), which gave positive colour tests with ninhydrin and anisaldehyde spray reagents and had $[\alpha]_D^{22}$ +124° (c 1, methanol); ν_{max} 3400 (NH, OH), 2980 cm⁻¹ (C-H). P.m.r. data: δ 1.10-1.90 (m, 20 H, skeletal and cyclohexylidene protons), 5.00-5.50 (m, 2 H, H-1',1").

Anal. Calc. for $C_{24}H_{44}N_4O_7$: C, 57.58; H, 8.85; N, 11.24. Found: C, 57.38; H, 8.98; N, 11.02.

4-O-[6-Amino-4-O-(6-amino-2,3,6-trideoxy-α-D-erythro-hexopyranosyl)-2,3,6-trideoxy-α-D-erythro-hexopyranosyl]-2-deoxystreptamine (20). — A solution of 19 (82 mg, 0.164 mmol) in hydrochloric acid (15%, 2 mL) was heated at 80° for 3 h and then concentrated. A solution of the residue in water (1 mL) was heated at 80° for 1 h and then concentrated to give 20 as the glassy tetrahydrochloride (93 mg, 100%), which gave a positive ninhydrin colour test and had m.p. 250° (gradual decomposition), $[\alpha]_{\rm B}^{2}$ +108° (c 1, water); $R_{\rm F}$ 0.25 (MeOH-conc. ammonia, 100:1), $\nu_{\rm max}$ 3400 (OH, NH), 1620 cm⁻¹ (NH). N.m.r. data: ¹H (D₂O, 400 MHz), δ 5.00 (m, 1 H, H-1'), 5.30 (m, 1 H, H-1"); ¹³C (D₂O-DCl), δ 26.2, 26.4 (C-2',2"), 28.3, 28.6 (C-3',3"), 33.0 (C-2), 41.3, 41.7 (C-6',6"), 48.2 (C-1), 52.8 (C-3), 69.0, 69.3, 69.8, 70.2 (C-4",5,5',6), 71.5 (C-5"), 73.3, 73.4 (C-4,4'), 92.7 (C-1'), 93.6 (C-1").

Anal. Calc. for $C_{18}H_{36}N_4O_7 \cdot 4$ HCl: Equiv. wt. (in glacial acetic acid), 141.67; C, 38.16; H, 6.40; N, 9.80. Found: Equiv. wt., 139.86; C, 38.00; H, 6.20; N, 9.50.

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